

Coated Steel – Metallic

Data Sheet



June 2020. This literature supersedes all previous issues

ZINCANNEAL® steel

G2S

General Description

ZINCANNEAL® G2S is a hot-dipped zinc/iron alloy-coated commercial forming steel with a skin-passed smooth matte surface suitable for direct-on painting. Some powdering of the coating may occur with severe deformation.

Typical uses

Exposed painted panels, non-exposed automotive panels, office furniture, washing machines, acoustic ceiling tiles, door frames, switchboards, commercial refrigerators, and freezers.

Australian and International Standards

AS/NZS 1365:1996 (R2016)
AS 1397-2011
ISO 9001:2015 Quality System certified

Guaranteed properties of steel base

Mechanical properties	Guaranteed minimum
Elongation on 80mm (≥ 0.60 mm) % (transverse tensile)	27
180° Transverse Bend	0t

Chemical composition of steel base

Chemical properties	Guaranteed maximum %
Carbon - C	0.10
Manganese - Mn	0.45
Phosphorus - P	0.030
Sulphur - S	0.030

Dimensional capabilities

Thickness range (mm)	Max Width (mm)
0.50 to <0.55	1510
≥ 0.55 to <1.83	1535
≥ 1.83 to <2.00	1525
≥ 2.00 to ≤ 2.40	1250

Notes: Not every combination of thickness and width may be available. Supply conditions may be subject to dimensional restrictions and are subject to BlueScope Sales and Marketing confirmation. Slitting and shearing available on request from BlueScope Sales Offices. For requirements outside the standard product range please contact your local Sales Office.

Fire hazard properties

Test & Evaluation Methods	Range	Result
Simultaneous determination of ignitability, flame propagation, heat release and smoke release (AS/NZS 1530.3:1999 (R2016))	Ignitability Index (0 – 20)	0
	Spread of Flame Index (0 – 10)	0
	Heat Evolved Index (0 – 10)	0
	Smoke Developed Index (0 – 10)	1
NCC non-combustible material concessions (NCC 2019; AS/NZS 1530.3:1999 (R2016))	National Construction Code, Building Code of Australia 2019; Volume 1: Part C1.9.e, and Volume 2: Part 3.7.1.1.e	May be used wherever a non-combustible material is required
	AS/NZS 1530.3:1999 (R2016)	
Combustibility test for materials (steel substrate) (AS 1530.1-1994 (R2016))	AS 1530.1-1994 (R2016)	Not deemed combustible (steel substrate)

Supply conditions

Attribute	Normal	Optional
Coating Class	ZF100	ZF80
Surface Condition	Smooth Matte	-
Surface Treatment	Phosphated	Unphosphated (oiled)
Branding	Not Branded	-
Tolerance - Dimensions	Class A	Class B
Tolerance - Flatness	Class A	Class B

Important Notes: Optional supply conditions may be subject to dimensional restrictions

Fabricating performance

Method	Rating
Bending	5
Drawing	3
Pressing	3
Roll Forming	5
Welding	5
Painting Pre-treatment	5

Where: 1 = Limited to 5 = Excellent or NR = Not Recommended

The ratings in this table are general indicators only, given as a guide to fabricating performance.

Important information

This type of product is not suitable for painting in coil form and forming post painting as problems may be experienced with paint adhesion.

Material should be used promptly (within six months) to avoid the possibility of a storage related corrosion. For selection of the most appropriate metallic coated steel, please refer to technical bulletins TB1a, TB1b, CTB21 and CTB22. For storage, rollforming lubricants and other information please refer to the Technical Bulletins.

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The information contained in this datasheet is provided by way of general information about this product only, and has not been prepared with your specific needs in mind. We recommend that you seek BlueScope Steel Limited's advice as to the suitability of this product for the purpose(s) for which you propose to use it. To contact BlueScope Steel Limited for advice about your proposed use of this product, please contact Steel Direct. ZINCANNEAL®, BlueScope and the BlueScope brand mark are registered trade marks of BlueScope Steel Limited.

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